



WELDING PLANT CERTIFICATE

2102 H/RH6-25 0083

in accordance with EN 1090-1, Table B.1 it is hereby declared:

The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components. This Welding Plant Certificate is only valid with the CE-Certificate for the scope of CPR.

Manufacturer: VETRAFORCE Kft.
H-1151 Budapest, Mogyoród útja 42.

Manufacturing plant(s): H-3580 Tiszaújváros, belterület 2079 hrsz.

Technical Specification: EN 1090-2:2018+A1:2024

Execution class(es): EXC2, EXC1 acc. to EN 1090-2:2018+A1:2024

Welding process(es): 111 – Shielded metal arc welding, SMAW
(EN ISO 4063) 135 – Gas metal arc welding using active gas with solid wire electrode, GMAW (MAG)
136 – Gas metal arc welding using active gas and flux cored electrode, FCAW (MAG)
141 – Gas tungsten arc welding using inert gas, GTAW (TIG)

Material(s): 1.1 acc. to CEN ISO/TR 15608 and EN 1090-2, Table 2. and 3.
(Material class / technical specification) 1.2 acc. to CEN ISO/TR 15608 and EN 1090-2, Table 2. and 3.

Responsible welding coordinator: Tamás Kositzki - Welding Engineer IWE/EWE
(Name, birth date, qualification)

Deputy welding coordinator: -
(Name, birth date, qualification)

Confirmation: All provisions concerning welding as described in the above-mentioned technical specification(s) meets all requirements and were applied.

Validity starts from: 28.03.2025

Date of Initial Evaluation: 28.03.2025

Next Surveillance: 27.03.2026 (After the next surveillance, a new certificate will be issued.)

Period of validity: This certificate is valid as long as the provisions of the harmonized technical standards, the production conditions in the factory or the factory production control system were not changed significantly.

Remarks: -

Place and date of issue: Budapest, 28.03.2025



Dr. György András Gémes
Product Certification Body Leader



Certificate number: 2102 H/RH6-25 0083

General terms and conditions

1. The actual version of the rules of TAM CERT Magyarország Kft.'s certification body prevail. (Contract, application for offer)
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't have to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is a possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer.
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority.
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) Inception of new welding processes, new base materials and related WPQRs (welding procedure qualification records);
 - d) New essential manufacturing facilities;The inspection authority will cause a supplementary examination in the cases cited.
6. General requirements:
 - a) The requirements of the harmonized standard EN 1090-1:2009+A1:2011 are in stand from article B.4.1. till article B.4.4.
 - b) Especially the requirements of the standard EN 1090-1:2009+A1:2011 article B.4.3., the manufacturer must submit the annually declarations to the inspection authority.
 - c) The general terms and conditions of the TAM CERT Magyarország Kft are in stand according to all-time actually wording.